

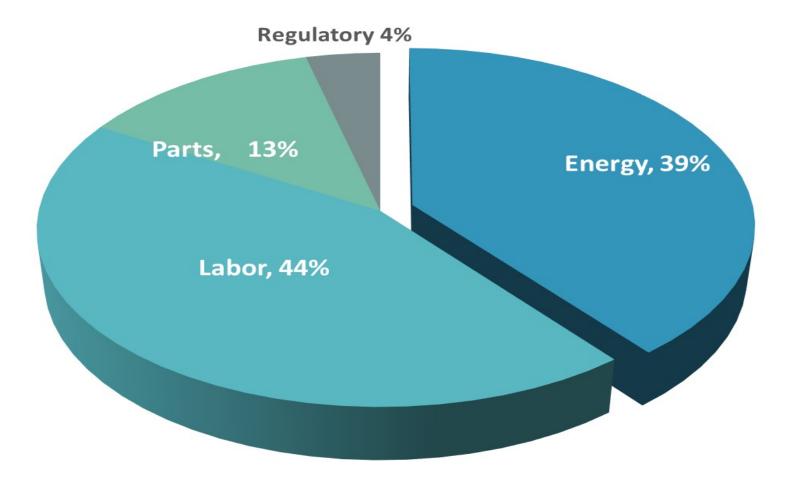
ALASKA NATIVE TRIBAL HEALTH CONSORTIUM

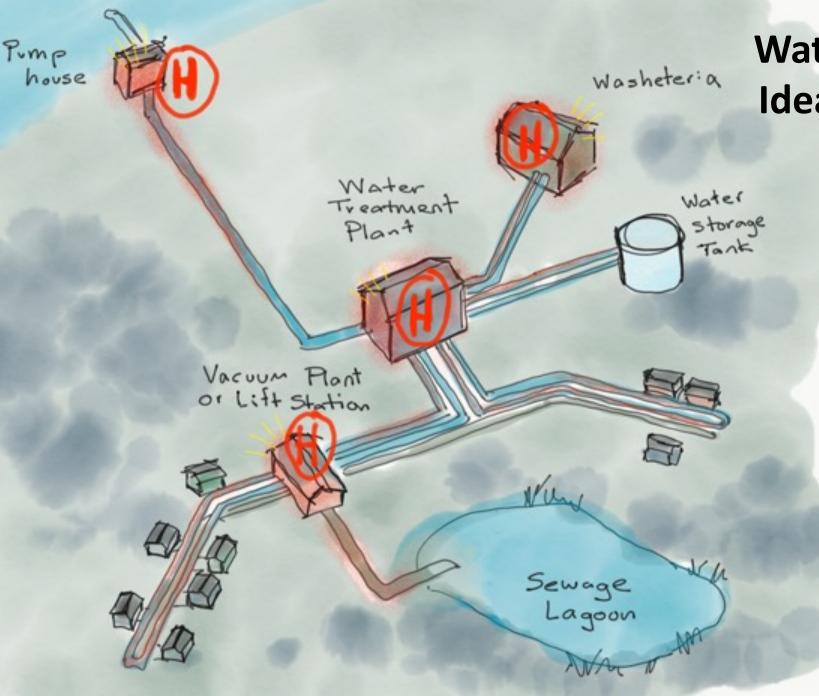
Energy Efficiency in Community Buildings

"Partnering with rural communities to make public health services more affordable by reducing energy costs"

Bailey Gamble, Mechanical Engineer II bbgamble@anthc.org

The Importance of Energy in Wat/San System Affordability





Water/Sanitation Facilities -Ideal Candidates for Energy Projects

- High opportunity to save
 - High heating loads freeze prevention, space heat, dry clothes
 - High electric loads pumping, circulation, old lighting, heat tape
- Aging components
- Savings may be passed on to community members



Reduce Heating and Electric Costs

• Use less electricity

- Replace old bulbs with LEDs
- Optimize controls, operate only when needed
- Replace old with new, energy efficient versions

Use less heat

- Turn heat down when building is unoccupied
- Weatherize to reduce heat loss
- Add only as much heat to water as needed
- Produce heat more efficiently
 - Clean/service boilers for best heat transfer
- Incorporate sustainable sources of heat and electricity
 - Heat recovered from diesel gensets
 - Heat from biomass fuel
 - Electric heat from excess renewables
 - Electricity from solar panels

Example: Chevak, AK

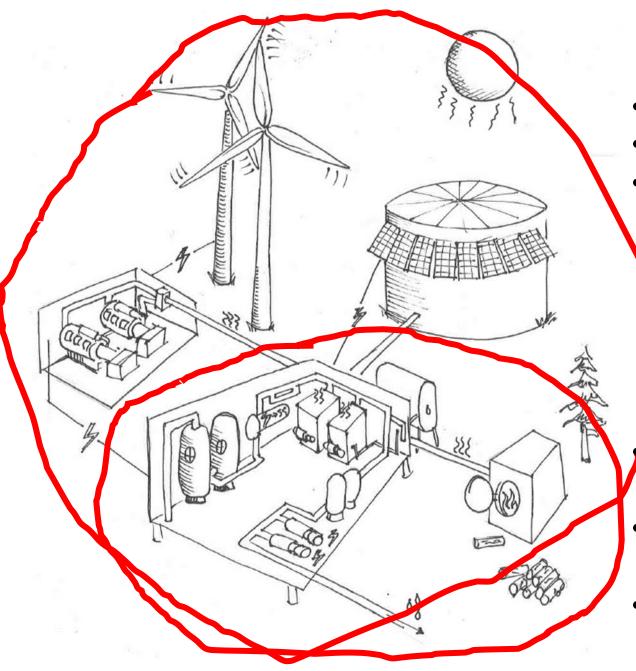
Above ground pipeline, vacuum sewer system serving 1,074 people. WTP and Vacuum Plant were energy audited in 2012-2013.

- Smaller retrofits
 - Reduce circulation to 9 months/yr
 - Reduce raw water heating
 - Automate heat tape operation
 - Replace 38 bulbs with LEDs
 - Recommission controls, VP
 - Larger retrofits
 - 2012: Install new vacuum pumps
 - 2013: Replace oversized boilers
 - 2015: Install Wind-to-heat boiler
 - 2020: Install heat recovery system

<u>Savings (\$/yr)</u> \$ 5,460 \$ 4,550 \$ 455 \$ 230 **\$ 7,500**

> \$17,000 \$8,000 \$4,000 \$48,000





- Heat recovery ratios for common gensets
- Performance of existing systems
- Facility to System view
 - Renewable/storage impact on recovered heat?
 - Sizing renewables for multiple objectives
 - Parallel operating renewables on small grids
 - Centering non-economic factors in project fundability
- Putting \$\$ values to environmental and health benefits, resiliency
- Renewable powered cooling of foundations

